1.0 INTRODUCTION

Lipid oxidation is one of the leading causes of the decline in food product quality. The oxidation of lipids in food products resulted in the development of off-flavor, color, and flavor change. Nutritional losses due to degradation of polyunsaturated fatty acids (PUFA) and the formation of toxic aldehyde is also caused by oxidation of lipids in food products [1–3]. One method that can be conducted to reduce lipid oxidation is the addition of antioxidants directly to food products. Antioxidants are added to food in order to intercept and react with free radicals. The reaction between free radicals and antioxidants had a faster rate than the reaction between free radicals and lipid substrate. Therefore, food products can be protected from lipid oxidation [4].

The direct addition of antioxidants with a high initial dose into food products has a prooxidant effect, which will decrease its shelf life. Moreover, it is...
not efficient since the oxidation occurs at the surface of food [4–6]. Those limitations can be overcome with active antioxidant packaging technologies, which is based on the incorporation of antioxidants to the packaging material as a way to reduce oxidation in sensitive food products. This type of packaging can provide a gradual release of antioxidants from packaging material to food surface at the appropriate rate, so then lipid oxidation on the surface of food can be avoided [1], [7].

Research on active antioxidant packaging has been conducted progressively. Jongjareonrak et al. [2] reported that the incorporation of Butylated hydroxyltoluene (BHT) into fish skin gelatin films exhibited excellent antioxidant activity indicated by the increase in di(phenyl)-(2,4,6-trinitrophenyl)iminoazanium (DPPH) radical scavenging with increasing storage time. However, the safety of the food due to the presence of a synthetic antioxidant is questioned. Recently, there has been growing interest in using natural antioxidants.

α-tocopherol (α-TOH) is a natural antioxidant that is classified as a substance recognized as safe for intended use in food. The use of α-TOH as an antioxidant has been widely studied and shown good activity when evaluated through both in vitro and in vivo assay [5], [7–9].

The environmental impact of non-biodegradable plastic materials has encouraged researchers to develop biodegradable packaging materials. Chitosan (CS) is a natural polymer obtained by deacetylation of chitin and possess biocompatible, biodegradable, non-toxic, and good film-forming properties. Due to its unique properties, chitosan has been widely used for the manufacture of films. Incorporation of α-TOH into CS-based film showed good radical scavenging activity and may also be used to protect foods from UV-light-induced degradation [3]. However, the application of CS as a film is limited due to its poor mechanical properties. One of the strategies that can be used to improve the mechanical properties of CS film is introduced by oppositely charged polyelectrolytes, i.e., polycation and polyanion, to form polyelectrolyte complex (PEC) [10], [11]. CS has amine groups, which are polycationic in acidic medium. Some polyanion has been studied in the formation of PEC with CS; one of them is pectin (PE). PE is a natural polysaccharide, which is non-toxic, biodegradable, and widely used in the food industry. Carboxyl groups of PE can interact with the protonated amine group of CS, leading to the formation of PEC [10], [11]. The formation of PEC between CS and PE proved in increasing the tensile strength up to 4-times higher compared to pure CS film. The improvement in tensile strength is due to the ionic interaction between CS and PE [10], [11].

In the present study, chitosan/pectin polyelectrolyte complex (PEC CS/PE) will be used as a packaging material and α-TOH used as an antioxidant to develop an antioxidant active packaging. Since α-TOH is a hydrophobic antioxidant, Tween-80 was added to facilitate the incorporation of α-TOH into hydrophilic PEC CS/PE solution. The gradual release of α-TOH from PEC CS/PE films was studied. Some factors that affected the release of α-TOH, including the composition of PEC CS/PE, the concentration of Tween-80, and the initial concentration of α-TOH were studied. Antioxidant activity of prepared antioxidant active packaging was evaluated as well.

### 2.0 METHODOLOGY

#### Preparation of Chitosan/Pectin Polyelectrolyte Complex Film

Polyelectrolyte complex solutions with three different compositions were prepared by dissolving PE in various amounts in 4 mL of distilled water. Different amount of CS was then added into pectin solution with constant stirring for one hour. Afterward, 16 mL of 0.4 M acetic acid was added and stirred until a homogenous PEC solution was obtained.

<table>
<thead>
<tr>
<th>Film</th>
<th>CS (mg)</th>
<th>PE (mg)</th>
<th>Tween-80 (mg)</th>
<th>α-TOH (mg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>45</td>
<td>5</td>
<td>20</td>
<td>10</td>
</tr>
<tr>
<td>A2</td>
<td>40</td>
<td>10</td>
<td>20</td>
<td>10</td>
</tr>
<tr>
<td>A3</td>
<td>35</td>
<td>15</td>
<td>20</td>
<td>10</td>
</tr>
<tr>
<td>B1</td>
<td>40</td>
<td>10</td>
<td>20</td>
<td>10</td>
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<tr>
<td>B2</td>
<td>40</td>
<td>10</td>
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<td>10</td>
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<td>B3</td>
<td>40</td>
<td>10</td>
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<td>10</td>
</tr>
<tr>
<td>C1</td>
<td>40</td>
<td>10</td>
<td>40</td>
<td>5</td>
</tr>
<tr>
<td>C2</td>
<td>40</td>
<td>10</td>
<td>40</td>
<td>10</td>
</tr>
<tr>
<td>C3</td>
<td>40</td>
<td>10</td>
<td>40</td>
<td>20</td>
</tr>
</tbody>
</table>

Film-forming solutions were prepared by incorporating α-TOH and Tween-80 into a PEC solution to obtain a final concentration of 0.05, 0.1 and 0.2 % (w/v) for α-TOH and 0.1, 0.2 and 0.4 % (w/v) for Tween-80 (Table 1). The mixture was stirred for one hour at 25 °C. Ten milliliters of film-forming solutions were poured into a petri dish and dried in an oven at 70 °C. Ten milliliters of film-forming solutions were poured into a petri dish and dried in an oven at 70 °C. Afterward, 10 mL of 1 M NaOH was added to help remove the film from a petri dish. The film was washed with distilled water until neutral, then was air-dried until completely dried and stored for further analysis. The symbol and composition of the film used in this study are shown in Table 1.

#### Characterization of Film

The FT-IR spectra of films were determined with an FT-IR Spectrometer (Shimadzu FT-IR Prestige 21), and the spectra were collected over the range of 400–4000 cm$^{-1}$. The tensile strength of films was measured by a Universal Test Machine (UTM) (Zwick/Roell Z20S). In order to measure the water uptake capability of the
prepared films, the dried weight \(W_{dry}\) of the film and the weight of film after being soaked in 10 mL of distilled water for one hour \(W_{wet}\) were measured. The water uptake was then calculated using Eq. (1):

\[
\text{Water uptake (\%)} = \frac{W_{wet} - W_{dry}}{W_{dry}} \times 100 \% \quad (1)
\]

**Release Study**

The amount of \(\alpha\)-TOH released from PEC CS/PE films in the fatty food simulant (20 mL) at 25 °C was monitored as a function of time for 10 d. The concentration of \(\alpha\)-TOH released was determined by UV-Vis spectrophotometry (GBC Cintra 2020 V4131) at 291.21 nm.

**In Vitro Antioxidant Activity**

The antioxidant activity of prepared films was evaluated through the in vitro test of DPPH free radical according to the method by Quiñones et al. [12] with slight modification. In detail, 0.5 mL of \(\alpha\)-TOH released from PEC CS/PE film into ethanol 96 % (v/v) were mixed with 3.5 mL of 75 \(\mu\)M DPPH in ethanol 96 % (v/v). The control was obtained using 0.5 mL ethanol 96 % (v/v). The mixture solution was kept in the dark at room temperature for 30 min, and the absorbance was then measured at 517 nm. The radical scavenging activity (RSA) was calculated using Equation (2):

\[
\text{RSA (\%)} = \left(1 - \frac{A_{sample}}{A_{control}}\right) \times 100 \% \quad (2)
\]

where \(A_{sample}\) is the absorbance of the sample, and \(A_{control}\) is the absorbance of control.

**3.0 RESULTS AND DISCUSSION**

**Characterization of Film**

FT-IR analysis was performed to determine the characteristics of the compounds in the film as well as the changes in the molecular interaction among the compounds. FT-IR spectra of chitosan (CS), pectin (PE), and polyelectrolyte complex (PEC) can be seen in Figure 1. CS spectra showed an absorption band at 3449 cm\(^{-1}\), assigned to the overlapping stretching vibration of \(-\text{OH}\) and \(-\text{NH}\) groups. An absorption band at 2924 and 2886 cm\(^{-1}\) is associated with aliphatic C-H stretching. The absorption band at 1088 and 1033 cm\(^{-1}\) can be attributed to C-O-C stretching, which is characteristic of the saccharide structure of CS [12], [13]. Characteristic absorption of CS appears at 1605 cm\(^{-1}\), which is associated with the overlapping of amide II and N-H bending vibration. The absorption band at 1651 cm\(^{-1}\) corresponding to the C=O stretching of the amide group of the acetylated units of CS [10], [11], [14], [15].

In the PE spectra, the absorption band at 1628 cm\(^{-1}\) is associated with stretching vibration of the carboxylate group (C=O) while the absorption band at 1751 cm\(^{-1}\) is assigned to the vibration of C=O of the methyl ester group (COCH\(_3\)) [10], [11], [14], [15]. Another absorption band in PE spectra appears at 3410 and 3325 cm\(^{-1}\), corresponding to the O-H vibration. The absorption band at 2940 cm\(^{-1}\) is associated with aliphatic C-H stretching. The absorption band at 1150 cm\(^{-1}\) can be attributed to anti-symmetric stretching of the C-O-C bridge while the band at 1018 cm\(^{-1}\) is related to skeletal vibration involving the C-O-C stretching, which is characteristic of saccharide structure of PE [10], [13].

The characteristic absorption of CS at 1605 cm\(^{-1}\) shifted to 1597 cm\(^{-1}\) in the PEC spectra. It indicates a change in the environment of amine groups of CS through its interaction with PE [14]. The shift in carboxylate band of PE to 1597 cm\(^{-1}\) also indicates a changing environment of carboxylate groups of PE due to its interaction with CS [16]. A strong intensity absorption band at 1597 cm\(^{-1}\) in PEC spectra indicates an ionic interaction occurred between ionized amine groups of CS (–NH\(_3^+\)) and ionized carboxylate groups (–COO\(^{-}\)) of PE, leading to the formation of a polyelectrolyte complex (PEC) [11], [15]. Moreover, the absorption band of C=O bonds on both CS and PE were covered due to the high ionic interaction [11].

In this study, Tween-80 was added to help the incorporation of \(\alpha\)-TOH into hydrophilic PEC CS/PE solution. Figure 2. shows the FT-IR spectra of PEC, Tween-80, and PEC/Tween-80. The spectra of Tween-80 were characterized by the presence of an absorption band at 3441 cm\(^{-1}\) due to the stretching vibration of \(-\text{OH}\) groups, a band at 2924 and 2886 cm\(^{-1}\) due to asymmetric and symmetric stretching for the methylene group (–CH\(_2\)–), a band at 1736 cm\(^{-1}\) due to stretching of C=O groups that represented the ester group of Tween-80 and a band at 1636 cm\(^{-1}\) which is associated with C=C absorption [17]. A new band appears in PEC/Tween-80 spectra at 2924cm\(^{-1}\) is due to C-H stretching vibration of a methylene group. It indicates an introduction of aliphatic chains from Tween-80 to PEC CS/PE. The broader stretching
vibration of the –OH group at 3372 cm⁻¹ was observed, indicating an interaction between PEC and Tween-80. The PEC films with or without Tween-80 have the same FT-IR spectra, showing no significant interactions between PEC and Tween-80. Tween-80 merely entrapped in the PEC through weak electrostatic interactions and hydrophobic interactions [15], [18].

The interactions between PEC CS/PE, Tween-80, and α-TOH in the film can be estimated from the interpretation of FTIR data and are illustrated in Figure 4. The antioxidant α-TOH will be entrapped into PEC CS/PE through incorporation into the micelle core of Tween-80. The presence of Tween-80 allows a hydrophobic antioxidant, α-TOH, that is normally insoluble, to dissolve in the hydrophilic PEC CS/PE solution. The hydrophobic tail of Tween-80 would assemble into the oil-like core, leads to the formation micelle (Oil-in-Water, O/W micelle). The interaction between α-TOH with Tween-80 occurs through hydrophobic interactions between the hydrophobic tail of Tween-80 with the hydrophobic chain of α-TOH. In PEC CS/PE solution, the hydrophilic heads of Tween-80 would be in contact with the hydrophilic PEC CS/PE solution through the electrostatic interaction of the dipole-ion so that the micelles containing hydrophobic α-TOH will dissolve in the hydrophilic PEC CS/PE solution.

FT-IR spectra of PEC/Tween-80, α-TOH and PEC/Tween-80/α-TOH can be seen in Figure 3. α-TOH was identified by the presence of an absorption band at 3480 cm⁻¹, assigned to the stretching vibration of –OH group, bands at 2924 and 2855 cm⁻¹ due to asymmetric and symmetric stretching for methylene group (-CH₂-), a band at 1373 cm⁻¹ due to asymmetric stretching vibration of methyl groups (-CH₃) and a band at 1636 cm⁻¹ which is associated with C=C absorption of phenyl group [3], [5], [19]. Strong intensity at 2924 cm⁻¹ and shifted absorption band of a methyl group to 1381 cm⁻¹ after incorporation of α-TOH into PEC/Tween-80, indicated the introduction of aliphatic chain. The shift in –OH band of PEC/Tween-80 to 3372 cm⁻¹ with stronger intensity indicates hydrogen bonds formed between α-TOH and PEC/Tween-80 system. The hydrogen bonds could be formed between amine groups of CS in PEC/Tween-80 and hydroxyl groups of α-TOH [5], [19].

The tensile strength of CS, PEC, PEC/Tween, and PEC/Tween-80/α-TOH are given in Table 2. From the results, it can be observed that PEC film (entry 2) exhibits higher tensile strength than CS films (entry 1). It proves that the formation of PEC between CS and PE could increase the tensile strength. This enhancement may be attributed to the ionic interaction that occurred between CS and PE [11], [20], [21]. The addition of Tween-80 (entry 3) does not give any significant change in tensile strength. The decline in tensile strength value may be attributed to the plasticizing effect of Tween-80. The plasticizing effect of Tween-80 is increasing the free volume between polymer chains and its structure becomes fragile [17], [22]. Incorporation of α-TOH significantly decreased the tensile strength of the PEC/Tween-80 film (entry 4). This result shows that the addition of hydrophobic compounds will affect the interaction...
between CS and PE in PEC. Incorporation of hydrophobic antioxidant, α-TOH, would increase the spacing between polymer chain in PEC, which would reduce the ionic interaction between CS and PE. The reduction of ionic interaction induced the structural discontinuities in the films [2], [3], [8].

Table 2 The tensile strength of chitosan, PEC, PEC/Tween, and PEC/Tween-80/α-TOH

<table>
<thead>
<tr>
<th>Entry</th>
<th>Film</th>
<th>Tensile strength (MPa)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>CS</td>
<td>5.66</td>
</tr>
<tr>
<td>2</td>
<td>PEC</td>
<td>35.45</td>
</tr>
<tr>
<td>3</td>
<td>PEC/Tween-80</td>
<td>34.92</td>
</tr>
<tr>
<td>4</td>
<td>PEC/Tween 80/α-TOH</td>
<td>16.64</td>
</tr>
</tbody>
</table>

Release Study

The principal mechanism of an antioxidant active package is through the release of the antioxidant in the food product that is protected. Hydrophobic antioxidant would seem to be more suitable for foods with high lipid and vice versa. Since α-TOH is antioxidant with hydrophobic characteristic, ethanol 96 % (v/v) was used to mimic fatty foodstuff. The concentration of released α-TOH was quantified by aliquots at 25 °C during 10 d. As a result, the release profile was similar for all films, which exhibited an initial burst effect followed by sustained release over 10 d.

Figure 5. Shows the effect of PEC chitosan/pectin composition to the release of α-TOH, which was found that the release depends on the composition of CS/PE. The increase of PE content in PEC leads to an increase of the accumulative release of α-TOH. The increase of accumulative released α-TOH may be attributed to the improvement of hydrophilicity of film. The increase of PE content in PEC leads to an increase in water uptake capability (Table 3), which might also indicate the increase of hydrophilicity of films [11].

![Figure 5 Effect of PEC CS/PE composition to the release of α-TOH. Composition of PEC CS/PE 9:1 (A1), 8:2 (A2), and 7:3 (A3)](image)

Table 3 Water uptake value of films

<table>
<thead>
<tr>
<th>Film</th>
<th>CS (mg)</th>
<th>PE (mg)</th>
<th>Tween-80 (mg)</th>
<th>α-TOH (mg)</th>
<th>Water Uptake (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A1</td>
<td>45</td>
<td>5</td>
<td>20</td>
<td>10</td>
<td>130.48</td>
</tr>
<tr>
<td>A2</td>
<td>40</td>
<td>10</td>
<td>20</td>
<td>10</td>
<td>146.46</td>
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<tr>
<td>A3</td>
<td>35</td>
<td>15</td>
<td>20</td>
<td>10</td>
<td>163.91</td>
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<tr>
<td>B1</td>
<td>40</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>128.57</td>
</tr>
<tr>
<td>B2</td>
<td>40</td>
<td>10</td>
<td>20</td>
<td>10</td>
<td>146.46</td>
</tr>
<tr>
<td>B3</td>
<td>40</td>
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<td>40</td>
<td>10</td>
<td>160.78</td>
</tr>
<tr>
<td>C1</td>
<td>40</td>
<td>10</td>
<td>40</td>
<td>5</td>
<td>157.21</td>
</tr>
<tr>
<td>C2</td>
<td>40</td>
<td>10</td>
<td>40</td>
<td>10</td>
<td>160.78</td>
</tr>
<tr>
<td>C3</td>
<td>40</td>
<td>10</td>
<td>40</td>
<td>20</td>
<td>157.22</td>
</tr>
</tbody>
</table>

The release of α-TOH involves two processes: First, ethanol 96 % (v/v) penetrates the pores to dissolve α-TOH. Second, the dissolved α-TOH diffuse out of the films. In this present work, ethanol 96 % (v/v) penetrates the films faster due to the high hydrophilicity of films producing the increase in a release [5].

Figure 6 presented the releasing profile of α-TOH as a function of the concentration of non-ionic surfactant, Tween-80. The increase of Tween-80 concentration promoted an increase in the accumulative release of α-TOH. This could also be mainly attributed to the increase of hydrophilicity of films with the increasing concentration of Tween-80.

![Figure 6 Effect of concentration of Tween-80 to the release of α-TOH. Concentration of Tween-80 0.1 % (w/v) (B1), 0.2 % (w/v) (B2), and 0.4 % (w/v) (B3)](image)
Figure 7 Effect of concentration of α-TOH to the release of α-TOH. Incorporation concentration of α-TOH 0.05 % (w/v) (C1), 0.1 % (w/v) (C2), and 0.2 % (w/v) (C3)

Figure 8 Effect of α-TOH released to the antioxidant activity (RSA). Concentration of α-TOH loaded 0.05 % (w/v) (C1), 0.1 % (w/v) (C2) and 0.2 % (w/v) (C3)

4.0 CONCLUSION

In this study, the hydrophobic antioxidant α-TOH was successfully incorporated into hydrophilic PEC CS/PE by adding non-ionic surfactant Tween-80. This research showed that the composition of PEC CS/PE, the concentration of Tween–80, and the concentration of α-TOH affected on releasing profile of α-TOH. The hydrophilicity of film increased with the increase of pectin content in PEC and concentration of Tween–80, leading to the increased of the accumulative release of α-TOH. The increase of incorporated α-TOH concentration also promoted increasing in the release of α-TOH due to its plasticizer effect. The result of the performed DPPH assay showed that the complex films exhibited high antioxidant activity up to 90.60%. The releasing profile of all films exhibited an initial burst effect followed by sustain release over 10 d. Therefore, this film can be promising as an antioxidant active package.

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