1.0 INTRODUCTION

Increasing usage and discharge of pharmaceutical compounds into the natural environment has received great attention worldwide. Although pharmaceutical compounds are normally presented at relatively low concentrations in wastewater [1], they can still have a significant adverse impact to human health and living organisms in the ecosystem.

In urban area, pharmaceutical compounds are being discharged from various sources including hospitals, industries, commercial and domestic activities. Hospitals are one of the major sources contributing pharmaceutical compounds into municipal sewerage systems [2] and pre-treatment of its wastewater might be required prior to their discharge into conventional biological treatment processes [3]. Generally, the removals of these compounds in conventional wastewater treatment processes is limited as the majority of them are non or slowly biodegradable and specific microbial activities to improve their removals in the biological process are needed [4]. Development of new
treatment systems which are effective in removing pharmaceutical compounds will be required in order to minimize their presence in the effluent after treatment and avoid the long-term negative effect from their accumulation in the natural environment.

In recent years, membrane bioreactors (MBRs) have been developed and applied to the treatment of wastewater in order to achieve good effluent quality for reuse purposes. They have a smaller footprint, and produce less sludge when compared to conventional wastewater treatment processes such as the activated sludge (CAS) process. Previous studies have reported that the removal efficiencies of pharmaceutical compounds during MBR treatment were higher and more stable than those in CAS [5, 6]. This is due to the fact that MBRs can retain sludge in the system at higher concentration thus increasing the liquid-solid interface while promoting better microbial degradation under sludge age conditions [7, 8]. Some literature reported that the adsorption and biodegradation of pollutants in MBRs are dependent on operational conditions such as hydraulic retention time (HRT), solid retention time (SRT), biomass concentration, temperature, and pH of influent [9]. Kimura et al. [6] and Maeng et al. [9] found that the operating condition of the MBR at longer SRT may enhance the removal of pharmaceutical compounds when compared to shorter SRT. However, the responsible mechanisms resulting in the improvement of those compounds removals in the MBRs are still not well understood. SRT is an important factor affecting the performance of bioreactors, as the SRT can have a significant influence on the biomass properties in an MBR system. A long SRT is considered advantageous because the amount of excess sludge production is reduced and the cost of sludge handling and disposal is reduced. Since higher biomass concentrations result in higher treatment efficiencies, many MBRs are operated with higher SRTs. Nevertheless, microbial communities and activities in the MBRs operated at high SRTs might also affect the removals of pharmaceutical compounds [10, 11].

In our recent research, we investigated the removal of pharmaceutical compounds from hospital wastewater in a pilot-scale MBR by operating at a HRT of 3 h in order to understand fate and removal mechanisms of pharmaceutical compounds during MBR treatment. It was found that the removal efficiencies of pharmaceutical compounds operating at short HRT were effectively removed. The removal mechanisms for the majority of these compounds was adsorption onto colloidal particles supernatant in the MBR, even though the colloidal particles accounted for only a 0.8-1.0% fraction and the adsorption capacity of the pharmaceutical compounds depended on MLSS concentration [12]. However, the responsible mechanism for their removal has not been systematically studied or quantified. In this study, the removal efficiencies of pharmaceutical compounds contained in synthetic wastewater in a lab-scale MBR operation by various hydraulic retention time under no sludge wastage conditions were investigated. Special attention has been paid to adsorptive removal of pharmaceutical compounds by different particle size fractions of the mixed liquor in the MBR.

2.0 METHODOLOGY

2.1 Experimental Setup

Two laboratory-scale MBRs with a working volume of 5.25 L (Figure 1) were started-up and operated with various MLSS concentration. Hollow-fibre membranes (PVDF Sterapore SADF™, Mitsubishi Corporation, Japan) with nominal pore size of 0.4 µm and total surface area of 0.315 m² (3 module, 0.105 m² surface area each) were used for solid-liquid separation. The influent and effluent flow rates were set at 21 L/d by operation of the filtration and relaxation modes at 7 min on and 1 min off. The MBRs were operated at different hydraulic retention time (HRT) of 6 h (MBR₁), and 3 h (MBR₂) conditions while the mixed liquor suspended solids (MLSS) concentration was allowed to increase freely during the operation. Aeration was supplied by an air pump at 10 L/min (equivalent to specific aeration demand per membrane area of 1.90 m³/m²·h) to support the biological activities of microorganisms and membrane fouling control was by maintaining the dissolved oxygen level (DO) in the reactor at 5 mg/L or more. Synthetic wastewater was used to simulate actual hospital wastewater and to maintain a stable operating condition.

![Figure 1 Schematic diagram of laboratory-scale MBR set-up](image)

2.2 Water Qualities and Pharmaceutical Compound Analyses

The characteristics of the MBR influent and effluent were analysed according to Standard Methods for the Examination of Water and Wastewater [13]. Biomass concentration in the MBR was regularly monitored in terms of mixed liquor suspended solids (MLSS), mixed liquor volatile suspended solids (MLVSS). The concentration of pharmaceutical compounds was analysed separately both in solid
and soluble forms, the analytical methods described in Prasertkul et al. [12] were used. Samples were extracted by solid phase extraction by using an Oasis HLB 3 cc cartridge (Waters, Millford, MA, USA). Analytes were separated by using LC-MS/MS (Varian Inc., Palo Alto, CA, USA). High performance liquid chromatography (HPLC, Shimadzu, Japan) with UV detection was used to determine the pharmaceutical compounds in all batch experiments. Calibration generally yielded standard curves with coefficients of determination (R²) greater than 0.98 within the range of the experimental concentrations used. The analysis was carried out immediately upon the termination of each experiment. Batch experiments were performed to determine combined removals of pharmaceuticals compounds via adsorption and biodegradation mechanisms using MBR sludge.

2.3 Quantification of Adsorbed Pharmaceutical Compounds of Different Particle Size Fraction in Mixed Liquor

The distribution of pharmaceutical compounds of different particle size fraction in the mixed liquors of MBR1 and MBR2 sludge was determined by fractionating the particles into different size fractions by using different separation techniques i.e. 1) gravity sedimentation for 30 min, 2) centrifugation at 7000 rpm for 10 min, 3) filtration through different microfiltration membrane filters including GF/C paper, 0.45 and 0.2 µm Nylon (Whatman) and 0.1 µm PVDF (Sterlitech) membranes, 4) filtration through different ultrafiltration membrane filters (Millipore) including 800 kDa, 100 kDa, 10 kDa and 1 kDa (Sterlitech) molecular weight cut-off (MWCO) in vacuum filter (Supelco Co., Ltd). After the samples were filtered through each membrane sizing, permeate obtained from each membrane filter was analysed for residual concentration of pharmaceutical compounds. The amount of adsorbed compounds of different particle size fractions was then calculated and they were grouped into different categories, i.e. 1) coarse particles which refer to the particles larger than 0.45 µm (close to nominal membrane pore size in the MBR), 2) fine particles which refer to the particle size in the range of 0.1-0.45 µm and 3) gel-like substances which refer to the particles and substances smaller than 0.1 µm to 1 kDa MW.

3.0 RESULTS AND DISCUSSION

3.1 Treatment Performance of MBR

The performance of the lab-scale MBR including pH, SS, BOD, COD, NH3, and TKN are summarized in Table 1. The BOD concentration in the effluent of MBR1 and MBR2 was found to be 0.90 mg/L and 1.03 mg/L, yielding high BOD removals of 99.53%, and 99.33% whereas COD removals were 94.49% and 93.11% respectively. These results indicate high organic removal efficiencies in the MBRs. Meanwhile, NH3 removal efficiencies in MBR1 and MBR2 were also higher than 92% during stable operation which indicates complete nitrification since nitrate was found to be the major nitrogen form in the effluent. Under long SRT condition, autotrophic nitrifiers could proliferate in the reactor without any loss due to its complete retention in the system by membrane filtration. Thus, it could promote the development of nitrifiers, resulting in high NH3 removal. In addition, since the food to microorganisms (F/M) ratio was maintained at a low value under long SRT condition, nitrifying bacteria was subject to less competition from other heterotrophic microorganisms and became the active consumers of ammonia nitrogen.

During MBR1 operation, MLSS was increasing from 8 g/L to 18 g/L without sludge wastage while it was increased from 11 g/L to 17 g/L in MBR2. During the operation, the MLVSS/MLSS ratio in both MBRs was kept constant at 0.9. As a result, food to microorganisms (F/M) ratio in MBR1 was reduced from 0.102 to 0.045 gBOD/gMLVSS.d while it was reduced from 0.145 to 0.094 gBOD/gMLVSS.d in MBR2. Despite an increase in MLSS concentration, the transmembrane pressure inside both MBRs were kept at a relatively low value of -10kPa, no significant membrane fouling was observed when maintaining a constant permeate flux at 2.8 L/m².h and 5.6 L/m².h respectively. Deng et al. [14] reported that high retention of sludge, colloidal particles, macromolecular matter and microbial products in the MBR could lead to membrane fouling. Li et al. [15] and Lee and Kim [16] reported that an increase in MLSS concentration from 5 to 15 g/L could result in a nine-fold increase in membrane fouling. Nevertheless, the low permeate flux employed in this study coupled with high aeration intensity while maintaining low sludge viscosity in the MBR (5-10 N/m².s) did not yield significant formation of a cake layer on the membrane surface in the MBRs.

3.2 Removal Mechanisms of Pharmaceutical Compounds

Table 2 shows the average removal efficiencies of the studied pharmaceutical compounds. The removal efficiency of each individual pharmaceutical compounds from the aqueous phase was relatively stable during the operation.
3.3 Adsorption and Biodegradation Capacities of Pharmaceutical Compounds by MBR Sludge

Batch experiments were carried out using mixed liquor obtained from MBR1 (when MLSS concentration was at 18 g/L) and MBR2 (at MLSS of 17 g/L) to investigate their capacities to adsorb and biodegrade individual pharmaceutical compounds. The results of the batch experiments using inactivated and active sludge were used to derive the removal efficiencies of pharmaceutical compounds by mixed liquor after 6 h via adsorption and total (adsorption plus biodegradation) removal. Considering the high removal percentages via adsorption as compared to those of total removal, it was found that adsorption was the main mechanism responsible for the removal of most pharmaceutical compounds in this study. For instance, the removals of DCF, TMP, NPX, PPL, IBP and TCS by MBR1 sludge via adsorption were 70.84, 55.40, 54.07, 64.07, 64.94 and 71.90% which was considered relatively high compared to their total removals of 85.94 and 91.37% respectively. These two compounds were considered highly removed as compared to the others. Moderately removed compounds were SMX (61.85%), CBZ (52.98%), and TMD (65.24%), whereas GFZ could be removed only at lower percentages (36.92%). Notable differences in total removal efficiencies of MBR1 (36.92-91.37%) and MBR2 (40.78-90.63%) sludge were observed for most compounds except TCS (highest removal) and GFZ (poorest removal). These results suggest that pharmaceutical compounds are generally removed better in a MBR operated under long sludge age conditions via combined adsorption and biodegradation mechanisms even though they did not exhibit evidently during continuous operation of MBR (Table 2). One of the differences between the batch experiment and continuous reactor operation could be the retention of adsorbed compounds onto fine particle and gel-like substances within the reactor during filtration through the fouled membrane in the MBR while they were not accounted for in the batch experiments. It is anticipated that the high biomass concentration promoted a contact opportunity between the pharmaceutical compounds and its biotic surface reaction even though their abiotic adsorption mechanism was not found to be significantly enhanced.

Previous research reported that IBP, NPX, and TCS can be highly biodegraded [17, 18]. However, those compounds were removed mainly through adsorption in this study. This was possibly due the short HRT employed in the experiment (3 h and 6 h) therefore the compounds were adsorbed onto particles awaiting further biodegradation. In this study, the removal efficiencies for all studied compounds varied over a wide range depending on the chemical properties of the compounds. The comparison of pharmaceutical compound removal percentages by different mechanisms as determined from batch experiments and observed removal efficiencies during MBR operation is depicted in Figure 2. Adsorption onto coarse particles (>0.45 µm) and gel-like substances (1 kDa-0.1 µm) were the predominant mechanisms responsible for the removal of most pharmaceutical compounds.
### Table 2 Concentrations and removal of pharmaceutical compounds during MBR operation.

<table>
<thead>
<tr>
<th>Compounds</th>
<th>Influent (µg/L)</th>
<th>Treated water (µg/L)</th>
<th>Removal efficiency (%)</th>
<th>Treated water (µg/L)</th>
<th>Removal efficiency (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DCF</td>
<td>403.07 ± 515.04</td>
<td>ND: 10.59</td>
<td>99.26</td>
<td>ND: 244.77 ± 266.51</td>
<td>95.21</td>
</tr>
<tr>
<td>SMX</td>
<td>382.80 ± 515.47</td>
<td>ND: 128.18</td>
<td>48.21</td>
<td>ND: 52.67 ± 170.6</td>
<td>78.38</td>
</tr>
<tr>
<td>TMP</td>
<td>336.66 ± 522.17</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 310.07 ± 170.8</td>
<td>80.52</td>
</tr>
<tr>
<td>CBL</td>
<td>432.63 ± 576.6</td>
<td>ND: 128.18</td>
<td>48.21</td>
<td>ND: 111.02 ± 307.2</td>
<td>41.97</td>
</tr>
<tr>
<td>TMD</td>
<td>273.55 ± 675.4</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 147.81 ± 372.6</td>
<td>55.97</td>
</tr>
<tr>
<td>NPX</td>
<td>211.89 ± 617.6</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 126.57 ± 354.2</td>
<td>49.36</td>
</tr>
<tr>
<td>PPL</td>
<td>233.73 ± 681.94</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 44.27 ± 147.02</td>
<td>83.12</td>
</tr>
<tr>
<td>IBP</td>
<td>406.32 ± 597.57</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 147.81 ± 372.6</td>
<td>55.97</td>
</tr>
<tr>
<td>TCS</td>
<td>139.39 ± 467.04</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 126.57 ± 354.2</td>
<td>49.36</td>
</tr>
<tr>
<td>GFZ</td>
<td>362.20 ± 594.27</td>
<td>ND: 157.83</td>
<td>88.13</td>
<td>ND: 85.40 ± 246.0</td>
<td>65.39</td>
</tr>
</tbody>
</table>

Between them, the adsorption mechanism onto coarse particles was found to be the main mechanism for the removal of most compounds, excepted SMX, TMP, CBZ and TMD which were found to be removed through adsorption onto fine particles and gel-like substances. The combination of adsorptive removal of all particle size fractions and biodegradation gave a total removal close to that observed in MBR operation for TMP, NPX, and TCS. These results suggest that adsorption onto fine particle and gel-like substances which are much smaller than membrane pore size (0.4 µm), and rejection during filtration through fouled membrane played an important role in removing these pharmaceutical compounds in the MBR.

![Figure 2](image1.png)

**Figure 2** Removals of pharmaceutical compounds during batch experiment and MBR operation.

Nevertheless, some compounds were removed in the MBR at a lesser extent. While TMD and PPL were found to be rejected by partial fraction of gel-like substances, CBZ was removed only by the fraction that was adsorbed onto coarse particles. For these latter three compounds, which are classified as moderately hydrophobic and hydrophobic compounds respectively, it is anticipated that the fraction of the compounds was adsorbed onto fine particles and gel-like substances and could not be effectively rejected by the membrane and thus remain in the MBR permeate.

### 4.0 CONCLUSION

Ten pharmaceutical compounds were mainly removed in the MBR through adsorption onto solid particles of different size fractions in the mixed liquor. Moderate to high removal efficiencies were achieved for most compounds during long term MBR operation except for CBZ which was scantily removed (15-42%). Observed removal efficiencies of NPX, TCS and GFZ were not affected by HRT under long sludge age. The removal efficiencies of pharmaceutical compounds were also improved when the MBR was operated at higher biomass concentration under long sludge age condition.

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